



Dart Aerospace Ltd.
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D4406-043
Job Sheet 190771



Part No: D4406-043

Job Qty: 2 pcs

Part Name: Aft Wearplate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/14/19

Job Tracking No:

Due Date: 2/15/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP Rev A 11.06.06new issue EC verified by:DD IPP rev B 12.02.06 as per dwg revPB1 DD
verf:EC IPP REV:C 15.11.16 AS PER DWG PD1 DD VERF:JLM IPP REV:D 16.02.05 AS PER DWG REV.D
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	Large Fab - Welded Assy-1	2 pcs	2/15/19		0.00	7.69	Large Fab - 1		m2/1BL
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
160	QC 9	2 pcs	2/15/19		0.00	0.00	Large Fab - 9		a
							QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
165	QC 5	2 pcs	2/15/19		0.00	0.00	QC 9 - 9		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



Container No: S154000



Part: D4406 -- 043

Job No: 190771

Serial No/Batch: S154000

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 02/14/19

Plex 2/14/19 12:31 PM dart.lacelle.linda

170	Small Fab - 2 - B4B	2 pcs	2/15/19	0.00 0.40	QC 5 - 9	
					QC 5 - 50	CR
					QC 5 - 30	
					Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
180	QC 5	2 pcs	2/15/19	0.00 0.00	Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	R.D. 19-2-14
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	DAS
					QC 5 - 58	58
					QC 5 - 68	9-89
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
190	Packaging 3-1 - Stock - B4B	2 pcs	2/15/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS
					Packaging 3 - 2 - B4B	69
					Packaging 3 - 3 - B4B	9-89
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	

				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
200 QC 21 - SA	2 pcs	2/15/19	0.00-0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAG 21
				QC 21 - SA - 53	3-00
Part Op 150 - (Weld per dwg A/R S.S. rod Batch: _____) Descriptions: 160 - (QC9- Inspect visual per QSI004- Fusion Welds) 165 - (QC5- Inspect part completeness to step on W/O) 180 - (QC5- Inspect part completeness to step on W/O) 190 - (Identify as per dwg & Stock Location: _____) 200 - (QC21- Final Inspection - Work Order Release)					
170		Rock Guard		S 147390	
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D4406-3	Plate	2 pcs (1 ea)	150-Large Fab - Welded Assy-1	S 120437	
D4407-043	Bar Weldment	4 pcs (2 ea)	150-Large Fab - Welded Assy-1	S 189080	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
150-Large Fab - Welded Assy-1	D4406-3	2	3	0	
	D4407-043	4	12	0	
Part Specifications					
Specifications could not be found.					